

## GORELOCKER COMBI-T

High production Gorelocker produce standing lockseam elbows and reducers.

The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation

without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



### Unique Features:

- Dual working station
- Maximum flexibility with no equipment change
- Constant quality / High production speed
- High capacity with material thickness up to 1.5 mm
- Virtually no maintenance, no lubrication necessary
- High quality parts and all rotating tools are made of hardened steel / High quality seams

### TECHNICAL DATA

|                       |   |
|-----------------------|---|
| Diameter Range        | 125 – 1250 mm (5" – 50")  |
| Material Thickness    | 0.4 – 1.5 mm (0.016" – 0.059") galvanized steel<br>0.4 – 1.0 mm (0.016" – 0.039") stainless steel<br>0.4 – 1.5 mm (0.016" – 0.059") aluminium |
| Flanging Speed        | Max. 120 m / min. (394 fpm)   |
| Maximum Output        | 40 bends / hour (4 segments – Ø 200 mm bend)  |
| Electrical Connection | 3 x 400 V / 50 Hz / 4 kVA (other connections on request)  |

