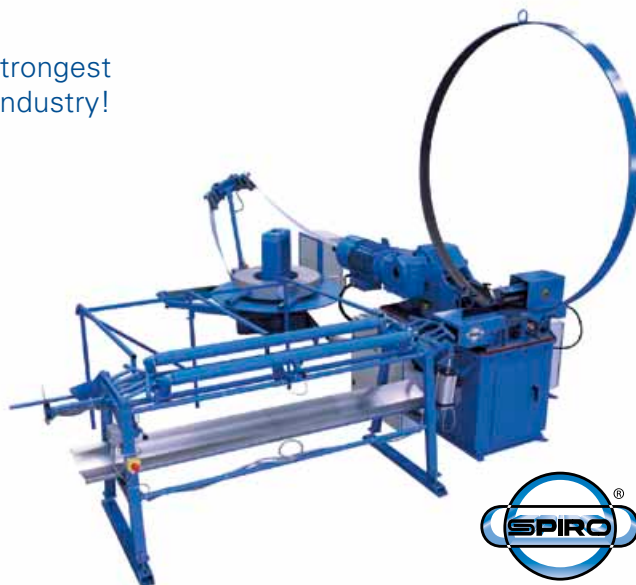


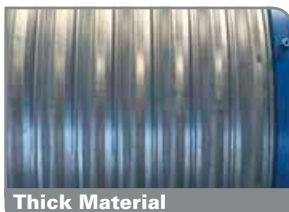
TUBEFORMER 2020

The Spiro® Tubeformer 2020 model is the strongest and most powerful spiral duct machine in the industry!

The unique design was created to match the demand of special HVAC projects but also to address the needs of unique spiral duct applications used in other fields, predominantly in the industrial construction sector and mining industry.



Tubeformer Plasmacutter



Thick Material

Unique Features

- » Covers the complete range of international standard sizes up to 2500 mm diameter
- » Unique thick material capacity with up to 2 mm for galvanized steel
- » Reinforced mechanical transmission for heavy duty application

Technical Data	
Diameter Range	80 - 2500 mm (3" - 100")
Strip Thickness	0.4 - 2.0 mm (0.016" - 0.079") galvanized steel 0.4 - 1.3 mm (0.016" - 0.051") stainless steel 0.4 - 2.0 mm (0.024" - 0.079") aluminium
Cutting System Slitter - Smooth and Noiseless Cut	High Performance Slitter Model H and/or Plasmacutter
Other Applications	Voidforming / Mining ventilation / Jacketing
Basic Machine	Heavy duty frequency controlled main drive Hydraulically operated clinching roller Automatic length measuring system Motorized angle adjustment Hydraulically controlled drive roller pressure
Performance Tested / Guaranteed (duct of 3 m length)	0.5 mm (0.020") thickness – 100 mm (4") diameter – 180 Ducts/hour
	0.7 mm (0.028") thickness – 500 mm (20") diameter – 53 Ducts/hour
	0.9 mm (0.035") thickness – 1250 mm (50") diameter – 23 Ducts/hour
	1.25 mm (0.049") thickness – 1600 mm (64") diameter – 19 Ducts/hour
	2.0 mm (0.079") thickness – 2000 mm (80") diameter - 15 Ducts/hour, with corrugation



Optional: Inward lockseam



Extended duct length