

## GORELOCKER COMBI-T

High production Gorelocker produce standing lockseam elbows and reducers. The high flexibility is achieved by means of 2 separate workstations: a flanging station and seam closing station. Thus the machine is always ready for operation without time-consuming conversion. The standing seam reduces welding to just one longitudinal seam and improves rigidity.



### Unique Features

- » Dual working station
- » Maximum flexibility with no equipment change
- » Constant quality / High production speed
- » High capacity with material thickness up to 1.5 mm
- » Virtually no maintenance, no lubrication necessary
- » High quality parts and all rotating tools are made of hardened steel / High quality seams



### Technical Data

<b>Diameter Range</b>	125 - 1250 mm (5" - 50")
<b>Material Thickness</b>	0.4 - 1.5 mm (0.016" - 0.059") galvanized steel 0.4 - 1.0 mm (0.016" - 0.039") stainless steel 0.4 - 1.5 mm (0.016" - 0.059") aluminium
<b>Flanging Speed</b>	Max. 120 m/min. (394 fpm)
<b>Maximum Output</b>	40 bends/hour (4 segments – Ø 200 mm bend)
<b>Electrical Connection</b>	3 x 400 V / 50 Hz / 4 kVA (other connections on request)

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## FLANGE ROLLER PLUS SET

This Combi-T Upgrade Set offers various benefits. Profit from a more simplified handling of the bends, increased staff flexibility, and material savings by achieving better produced angles on reducers.



## SHORT RADIUS BENDS KIT

The Short Radius Bends Kit is applicable on the Combi-T model and requires the Flange Roller PLUS Set.



## MASTIC KIT SOLUTION

The mastic kit solution is invaluable for every ventilation workshop to provide your customers with an airtight class D system! The mastic kit is an economical solution with faster and cleaner fittings. It is easy to operate with paint brush and long arm pistol.



## STANDARD FLANGE ROLLERS

Our high quality Standard Flange Roller Set consists of the sizes 5mm, 7.5mm, and 10mm. For thick material the special 13mm Flange Roller is optionally available.



Switching from single flange to double flange operation requires a mere move of a handle. The Gorelocker Combi-T machine can easily produce segment bends, reducers, end caps, offsets, etc.

Single Flange

Double Flange

Closed Seam

